

# FENELLA VD 401 N

## Vanishing Stamping Oil

### DESCRIPTION

FENELLA VD 401 N is based on high purity solvent with low aromatic content. The additives are selected to provide high lubricity in combination with low residue after evaporation.

FENELLA VD 401 N is free from Chlorine, Sulphur, Phosphorous and heavy metals (Zinc)

### APPLICATIONS

FENELLA VD 401 N is a volatile product for stamping and drawing of thin to medium thickness non-ferrous and ferrous materials.

FENELLA VD 401 N leaves minimal residual film and doesn't react with paint.

### RECOMMENDATION FOR USE

FENELLA VD 401 N is used neat as supplied.

### TYPICAL PHYSICAL PROPERTIES

Colour	<i>pale yellow</i>	
Specific Gravity @ 20 °C kg/m <sup>3</sup>	770	ASTM D 4052
Kinematic Viscosity @ 40°C, mm <sup>2</sup> /s	1.5	ASTM D 7042
Flash Point PMCC °C	60	ASTM D 93
Pour Point °C	-21	ASTM D 99
Copper Corrosion	1a	ASTM D 130

### BENEFITS

- Reduced cost - higher production rates due to strong lubricity
- Reduced cost - easy to be washed off with standard cleaners
- Satisfied staff - good EHS profile, reduced smell.
- Satisfied staff - light color for good monitoring of the operation

### RELATED PRODUCTS

For best results we recommend the use of the Houghton range of industrial lubricants, cleaners and corrosion protective.

For more information, please contact your local Houghton representative.

### STORAGE

Please refer to section 7 of Safety Data Sheets for handling and storage information, including product shelf life. Product should be stored under cover in clean, dry conditions and protected from frost. Recommended storage temperature is usually between 5°C and 40°C unless otherwise specified. Use stock in delivery rotation.

### HEALTH AND SAFETY

Safety data sheets are available in accordance with Regulation (EC) No 1907/2006 Annex II where a substance or preparation meets the criteria in accordance with Directives 67/548/EEC or 1999/45/EC.

GM 0113 GB



Houghton plc  
Beacon Road, Trafford Park  
Manchester M17 1AF

Tel +44 (0) 161 874 5000  
Fax +44 (0) 161 874 5001  
E-mail [uk.enquiries@houghtoneurope.com](mailto:uk.enquiries@houghtoneurope.com)  
<http://www.houghtonintl.com>

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