

# CINDOLUBE 3415

## Vanishing Stamping Oil

### DESCRIPTION

CINDOLUBE 3415 is based on high purity solvent with low aromatic content. The additives are selected to provide high lubricity in combination with low residue after evaporation.

CINDOLUBE 3415 is free from Chlorine, Sulphur, Phosphorous and heavy metals (Zinc)

### APPLICATIONS

CINDOLUBE 3415 is used for the drawing and stamping of aluminium fins for air conditioner with a max. collar height of 4 mm.

CINDOLUBE 3415 is also suitable for electronic connectors where fast evaporation is requested.

### RECOMMENDATION FOR USE

CINDOLUBE 3415 is used neat as supplied.

### TYPICAL PHYSICAL PROPERTIES

Colour	<i>pale yellow</i>	
Specific Gravity @ 20 °C kg/m <sup>3</sup>	770	ASTM D 4052
Kinematic Viscosity @ 40°C, mm <sup>2</sup> /s	1.2	ASTM D 7042
Flash Point PMCC °C	42°C	ASTM D 93
Pour Point °C	-21	ASTM D 98
Copper Corrosion	1b	ASTM D 130

### BENEFITS

- Reduced cost - higher production rates due to strong lubricity
- Reduced cost - easy to be washed off with standard cleaners
- Satisfied staff - good EHS profile, reduced smell.
- Satisfied staff - light color for good monitoring of the operation

### RELATED PRODUCTS

For best results we recommend the use of the Houghton range of industrial lubricants, cleaners and corrosion protective.

For more information, please contact your local Houghton representative.

### STORAGE

Please refer to section 7 of Safety Data Sheets for handling and storage information, including product shelf life. Product should be stored under cover in clean, dry conditions and protected from frost. Recommended storage temperature is usually between 5°C and 40°C unless otherwise specified. Use stock in delivery rotation.

### HEALTH AND SAFETY

Safety data sheets are available in accordance with Regulation (EC) No 1907/2006 Annex II where a substance or preparation meets the criteria in accordance with Directives 67/548/EEC or 1999/45/EC.

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