# **CUT-MAX H 05**

Neat Honing and Grinding Oil

#### **DESCRIPTION**

CUT-MAX H 05 is based on hydro treated mineral oil with low aromatic content. A combination of polar, extreme pressure and anti-wear additives provide the oil with high load carrying properties. The oil provides good surface finish of the machined work pieces.

CUT-MAX H 05 is chlorine free.

#### **BENEFITS**

- Increased productivity long tool life
- Reduced cost energy saving
- o Reduced cost long sump life

### **APPLICATIONS**

CUT-MAX H 05 is used as honing and lapping oil with all kind of abrasives.

CUT-MAX H 05 has very high flushing power to clean honing and finishing stones.

## **RELATED PRODUCTS**

For best results we recommend the use of the Houghton range of industrial lubricants, cleaners and corrosion protective.

For more information, please contact your local Houghton representative.

## **RECOMMENDATION FOR USE**

CUT-MAX H 05 is used neat as supplied.

# **TYPICAL PHYSICAL PROPERTIES**

Colour	yellow	
Specific Gravity @ 20 °C kg/m³	850	ASTM D 4052
Kinetic Viscosity @ 40°C, mm²/s	5	ASTM D 7042
Flash Point COC °C	135	ASTM D 92
Pour Point °C	-15	ASTM D 97
Copper Corrosion	1a	ASTM D 130

#### **STORAGE**

Please refer to section 7 of Safety Data Sheets for handling and storage information, including product shelf life. Product should be stored under cover in clean, dry conditions and protected from frost. Recommended storage temperature is usually between 5°C and 40°C unless otherwise specified. Use stock in delivery rotation.

#### **HEALTH AND SAFETY**

Safety data sheets are available in accordance with Regulation (EC) No 1907/2006 Annex II where a substance or preparation meets the criteria in accordance with Directives 67/548/EEC or 1999/45/EC.

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